

## Receiving Report

Date: 9/4/13  
 Supplier: MADISON

Batch No: M111408  
 Dart P/O: 8527

Packing Slip: Yes ☒ No ☐  
 Invoice: Yes ☐ No ☒  
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐  
 Waybill Attached: Yes ☒ No ☐ N/A ☐  
 Shipment Complete: Yes ☒ No ☐ N/A ☐  
 QC6 Inspection ☒ N/A ☐  
 Work Order 0910113 N/A ☒

### Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12 [Signature]

Production/Admin: 09/04/14  
 Date 09/04/14  
 Received/Costing RCP 10716  
 Initial CZ

Location \_\_\_\_\_

# Marmion / Keystone Canada Inc.



**Specialty Steels**

290 Chemin du Tremblay Boucherville QU CAN J4B 5X9 TEL (514) 527 9153 FAX (450) 641 4357

**SOLD TO: VENDU A**  
DART AEROSPACE LTD  
1270 ABERDEEN STREET

**SHIPPED TO: EXPÉDIER A**  
DART AEROSPACE LTD  
1270 ABERDEEN STREET

INVOICE  
FACTURE  
385964

INVOICE DATE  
DATE DE FACTURE

4/09/09

PAGE 1

HAWKESBURY ON CAN K6A 1K7

HAWKESBURY ON CAN K6A 1K7

EXPÉDIE PAR EPIC	FOB / FAB BOUCHERVILLE	GST / TPS R137204947 OST / TVQ 1016343044 10000000 E
ORDER NO. / NUMÉRO DE COMMANDE 8527	SALESMAN / VENDEUR GHI	MARMION / KEYSTONE # 1075435
		PROVINCIAL TAX NO 6122-5207

ORDER NO. / NUMÉRO DE COMMANDE	DESCRIPTION	SHIPPED / EXPÉDIEE QUANTITY / QUANTITÉ	UNIT PRICE / PRIX UNITAIRE	AMOUNT / MONTANT
120 FT	STAINLESS STEEL SEAMLESS TUBE SA213 A.W. POLISHED SMLS TUBE 304L 1/2 X .035 A213 STS .500 .035 304L	120 FT 21 LBS 6 Pieces	1.350 /FT	162.00
	Cust. part#: M304TR0500W035			
24 FT	ALUMINUM SMLS TUBE T6 DRAWN B-210 ATS .750 .125 D6061	24 FT 7 LBS 2 Pieces	3.650 /FT	87.60
	Cust. part#: M6061T6T0750W125			

RECEIVED APR 17 2009

Energy Surcharge

12.20

ORIGINAL INVOICE / FACTURE ORIGINALE

TERMS NET 30 DAYS  
PLUS 2% PER MONTH ON  
ALL OVERDUE ACCOUNTS

TERMES NET 30 JOURS  
PLUS 2% PAR MOIS  
SUR COMPTÉ PASSE DU

FOR CONDITIONS OF SALE REFER TO BACK OF INVOICE  
POUR LES CONDITIONS DE VENTE, VOUS TROUVEREZ LES  
RENSEIGNEMENTS À L'ENDOS DE LA FACTURE ORIGINALE

GST / HST 13.09  
TPS  
PROVINCIAL TAX / TAXE PROVINCIALE .00

05/11/2009

274.89

PAYMENT OF THIS INVOICE IS DUE BY  
LE RÈGLEMENT DE CETTE FACTURE EST EXIGIBLE AU PLUS TARD LE

# Dart Aerospace Ltd

Dart Aerospace Ltd  
1270 Aberdeen St  
Hawksbury, Ontario K6A 1K7  
Phone: (613) 632-3336  
Fax: (613) 632-4443

## Receiving Slip

Date Apr 14, 2009	Page 1
Receipt Number RCP00010716	

### Purchase From:

Marmon/Keystone Canada Ltd.  
290 Chemin du Tremblay  
Boucherville, QC J4B 5X9  
Canada

### Ship To:

Main Finished Goods Location  
Dart Aerospace Ltd  
1270 Aberdeen St  
Hawksbury, Ontario K6A 1K7

Reference	Description	Contact	Vendor Number	PO Number
			VC-MAR001	PO00008527

Vendor Item Number	Item Number	Description	Qty. Received	UOM	Unit Cost	Extended Cost	Arrival Date
	M304TR0500W035	304 RD Tube .500 x .03 MATERIAL: AISI 304/316 SS SEAMLESS ROUND TUBING B/N111409	120.0000	f	1.350000	162.00	Apr 14, 2009
	M6061T6T0750W1	6061-T6 RD Tube .750 x QQ-A-200/8 OR QQ-A-225/8 WW-T-700/6 OR AMS 4080 OR AMS 4082 OR MATERIAL: 6061-T6 OR 6061-T62 TUBING PER B/N111409	24.0000	f	3.650000	87.60	Apr 14, 2009

Comments:

# Marmón/Keystone Canada Inc.



**Specialty Steels**

PACKING SLIP

290 Chemin du Tremblay  
Boucherville QU CAN J4B 5X9  
TEL. 514/527-9153  
FAX. 450/641-4357

PAGE...: 1  
Order : 1075435  
Date...: 04/09/2009

SOLD TO: \_\_\_\_\_

DART AEROSPACE LTD  
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIPPED TO: \_\_\_\_\_

DART AEROSPACE LTD  
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIP VIA		F.O.B.	SALESPERSON	YOUR ORDER NO.	
EPIC		BOUCHERVILLE	G. Dulude	8527	
Ordered	Description	Number Pieces	Quantity Shipped	Back Ordered	
01	Fax all papers to Linda Lacelle 613-632-1053 Mill tests required with all shipment rev:08/08 STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 1/2 X .035 A213 STS .500 .035 304L Tariff Number: 7304. Cust. part#: M304TR0500W035 HT#.....: YT080082 HT#.....: Y62146 Total...	5 1 6	100/FT 20/FT 120/FT	IN	
02	ALUMINUM SMLS TUBE ATS .750 .125 D6061 Tariff Number: 7608.20.00.90 Cust. part#: M6061T6T0750W125 HT#.....: F00001351 Total...	2 2	24/FT 24/FT	IN	

*PC 9/4/13*

No. of Bdls/Pieces

1 / 0

Total Weight.....:

28

Customers.: \_\_\_\_\_

# DART

## Purchase Order

Date Apr 08, 2009	Page 1
Purchase Order Number PO00008527	

Dart Aerospace Ltd  
1270 Aberdeen St  
Hawksbury, Ontario K6A 1K7  
Phone: (613)632-9577  
Fax: (613)632-1053

**FAXED**  
6/29/09

**Vendor Address:**

Marmon/Keystone Canada Ltd.  
290 Chemin du Tremblay  
Boucherville, QC J4B 5X9  
Canada  
Phone (800) 361-8142  
Fax (450) 641-4357

**Ship To:**

Main Finished Goods Location  
Dart Aerospace Ltd  
1270 Aberdeen St  
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VC-MAR001	Apr 08, 2009	N30	Epic Express	Apr 14, 2009

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
120.0000	M304TR0500W035	304 RD Tube .500 x .035 Comments: MATERIAL: AISI 304/316 SS SEAMLESS ROUND TUBING	14/04/2009	No	1.350000	f	162.00
24.0000	M6061T6T0750W125	6061-T6 RD Tube .750 x . Comments: MATERIAL: 6061-T6 OR 6061-T62 TUBING PER WW-T-700/6 OR AMS 4080 OR AMS 4082 OR QQ-A-200/8 OR QQ-A-225/8	14/04/2009	No	3.650000	f	87.60

MATERIAL CERTIFICATION  
REQ'D UPON DELIVERY

**Comments:****Tax Summary:**

GST 12.48  
GSTME 0.00  
GSTND 0.00

**Less:**

included tax

0.00

Subtotal

249.60

Total tax

12.48

Total purchase order in

CAD Dollars

262.08

Entered By: CL CLAVOIE

Approved By: W



# SHANGHAI CRYSTAL PALACE PIPE CO., LTD


ZHONG GANG, NAN HUI, SHANGHAI CHINA ZIP CODE: 201302

## MILL TEST CERTIFICATE

ISO9001:2000 ; PED CERTIFICATE ( Certificate No.: QAC0021058/A )

DATE OF ISSUE: 2008/6/26

OK *CP* 09.04.13

CUSTOMER: MARMON/KEYSTONE CANADA INC							CERTIFICATE NO. : 2008-3-7-A-4					
P.O.NO.: MN5670							ORDER NO. : 2008-3-007-A					
COMMODITY: STAINLESS STEEL SEAMLESS TUBING							GRADE : ASTM A213-07 TP304/TP304L					
CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END/ OD POLISHED 320 GRIT							HEAT NO. : YT080082					
CHEMICAL CONTENTS (WT%)												
ELEMENTS		C	Mn	P	S	Si	Ni	Cr				
SPECIFICATION		≤ 0.035	≤ 2.00	≤ 0.045	≤ 0.030	≤ 1.00	8.0~12.0	18.0~20.0				
RESULTS (PRODUCT)		0.024	0.82	0.040	0.002	0.37	8.10	18.15				
PHYSICAL PROPERTIES												
Dimensions			Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa) ≥ 205	TS (Mpa) ≥ 515	EL (%) ≥ 35	FLARING TEST	FLATTENING TEST	HARDNESS HRB ≤ 80	EDDY CURRENT TEST (100%)
O.D (inch)	W.T (inch)	Length (feet)										
0.500	0.035	20	08-3-7-1	250	399	280	660	59.5	OK	OK	73	OK
<b>REMARKS:</b> AS PER ASTM A213/ASME SA213-07 WALL THICKNESS TOLERANCE AS PER ASTM A269-07 IN COMPLIANCE TO NACE MR0175-2002 IC TEST TO ASTM A262 PRACTICE E SOLUTION HEAT TREATMENT : 1050°C X 1.5m/min NO WELD REPAIR WAS PERFORMED FREE FROM MERCURY CONTAMINATION COUNTRY OF ORIGIN: CHINA MILL TEST CERTIFICATE TO EN 10204/3.1 INVOICE NO: YK-08-06-96						1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT 2. THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.						
						SHANGHAI CRYSTAL PALACE PIPE CO., LTD <div style="display: flex; justify-content: space-around; align-items: center;"> <div style="text-align: center;">               MANAGER OF QUALITY ASSURANCE DEPARTMENT           </div> <div style="border: 1px solid black; padding: 5px; text-align: center;">             Q.C. Reviewed  <i>As of 11/4/08</i> </div> </div>						

- 304L \* Y1080082 \* 100066 / \* MN5670 \* R/13/2008  
 - 300 - .035 -



# SHANGHAI CRYSTAL PALACE PIPE CO., LTD

## MILL TEST CERTIFICATE

ISO9001:2000 PED CERTIFICATE (Certificate No.: QAC0021058/A)

DATE OF ISSUE: 2007/6/18

OK 9.13

CUSTOMER: MARMON/KEYSTONE CANADA INC						CERTIFICATE NO.: 2007-3-3-B-3						
P.O.NO.: BN4875						ORDER NO.: 2007-03-003-B						
COMMODITY: STAINLESS STEEL SEAMLESS TUBING						GRADE: ASTM A213-04b TP304/TP304L						
CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END / OD POLISHED 320 GRIT.						HEAT NO.: Y62146						
CHEMICAL CONTENTS (WT%)												
ELEMENTS		C	Mn	P	S	Si	Ni	Cr				
SPECIFICATION		≤0.035	≤2.00	≤0.045	≤0.030	≤1.00	8.0~12.0	18.0~20.0				
RESULTS (PRODUCT)		0.024	0.87	0.035	0.002	0.46	8.07	18.15				
PHYSICAL PROPERTIES												
Dimensions			Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa) ≥205	T S (Mpa) ≥515	EL (%) ≥35	FLARING TEST	FLATTENING TEST	HARDNESS HRB ≤80	EDDY CURRENT TEST (100%)
O.D (inch)	W.T (inch)	Length (feet)										
0.500	0.035	20	07-3-3-7	300	478	275	625	60.5	OK	OK	73	OK
REMARKS:												
AS PER ASTM A213/ASME SA213-04b						1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT						
WALL THICKNESS TOLERANCE AS PER ASTM A269-04b						2. THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.						
IN COMPLIANCE TO NACEMR0175-2002						<div style="border: 1px solid black; padding: 5px; display: inline-block;"> <b>QC REVIEWED</b>              IIII 26 2007           </div>						
IC TEST TO ASTM A262 PRACTICE E												
SOLUTION HEAT TREATMENT: 1050°C X 1.5m/min												
NO WELD REPAIR WAS PERFORMED												
FREE FROM MERCURY CONTAMINATION												
PMI TESTING DONE.						SHANGHAI CRYSTAL PALACE PIPE CO., LTD						
MILL TEST CERTIFICATE TO EN 10204/3.1B						<div style="text-align: center;">               MANAGER OF QUALITY ASSURANCE DEPARTMENT           </div>						
COUNTRY OF ORIGIN: CHINA												
INVOICE NO: YK-07-06-56												

# KAISER ALUMINUM FABRICATED PRODUCTS

**CERTIFIED TEST REPORT**  
<http://www.KaiserAluminum.com>

KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
6573 W. WILLIS ROAD  
CHANDLER, AZ 85226

CUSTOMER PO NUMBER: 60-33924		CUSTOMER PART NUMBER: AT/.75.125/734		PRODUCT DESCRIPTION: Seamless Tube	
KAISER ORDER NUMBER: 200911	LINE ITEM: 003	SHIP DATE: 02/22/2008	KAISER LOT NUMBER: F00001351	ALLOY: 6061	TEMPER: T6
WEIGHT SHIPPED: 687.000 LB	QUANTITY: 198.000 PCS	B/L NUMBER: 200613	DIAM/DAF/THKNS: 	WIDTH: 	LENGTH: 12.000 FT
SHIP TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA			SOLD TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA		

## Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CON% LACS	BEND
F00001351	0001	1	48.1	44.1	17.0	N/A	N/A	N/A
F00001351	0002	1	46.4	42.7	17.0	N/A	N/A	N/A

## Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
R23177	.63	.31	.25	.03	1.04	.06	.01	.02	.00	.00	.00	.00	.00
R23080	.64	.34	.23	.06	.98	.06	.03	.02	.00	.02	.00	.00	.00
R6049	.63	.28	.24	.05	1.01	.09	.03	.02	.00	.00	.01	.01	.03
R22901	.64	.35	.22	.03	1.03	.05	.03	.01	.00	.00	.00	.00	.00

**Q. C. REVIEWED**

## CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Wilfredo A. delaCruz, Sr. Metallurgical Engineer

Plant Serial: 00000980

Kaiser Order Number: 200911

Line Item: 003

Page 1 of 2

*Wilfredo A. delaCruz*

AT .75.125 734

# KAISER ALUMINUM FABRICATED PRODUCTS

KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
6573 W. WILLIS ROAD  
CHANDLER, AZ 85226

CERTIFIED TEST REPORT  
<http://www.KaiserAluminum.com>

## Applicable Requirements:

509/06/13

Description: OD: 0.750"; Wall: 0.125"; Round @  
AMS-4082N ASTM-B210-04 WW-T-700/6F  
WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082N, WAS NOT OILED.  
THE FOLLOWING SPECIFICATION HAVE BEEN MADE INACTIVE OR  
CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,  
WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B.  
COMPLIES TO DIN EN 10204 JAN 2005

## Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

## CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Wilfredo A. delaCruz, Sr. Metallurgical Engineer

*Wilfredo A. delaCruz*

Page 2 of 2

Plant Serial: 00000980

Kaiser Order Number: 200911

Line Item: 003

**Marmon/Keystone Canada Inc.****Specialty Steels**
 PAGE: 1  
 290 Chemin du Tremblay Boucherville J4B 5X9  
 TEL (514) 527 9153 FAX (450) 641 4357

 Shipping date..... 04/09/2009  
 Name of Carrier.... EPIC  
 F.O.B..... BOUCHERVILLE

 COMBINATION SHORT FORM OF STRAIGHT BILL OF LADING-EXPRESS SHIPPING CONTRACT ADOPTED BY RAIL FREIGHT AND EXPRESS CARRIERS SUBJECT TO THE JURISDICTION OF THE  
 CANADIAN TRANSPORT COMMISSION ISSUED AT SHIPPER'S REQUEST.

- It is mutually agreed, as to each carrier of all or any of said goods over all or any portion of said route to destination, and as to each party at any time incurred in all or any of said goods, that every service to be performed hereunder shall be subjected to all the terms and conditions (which are hereby incorporated by reference and have the same force and effect as if the same were fully and specifically set forth herein).
1. approved by the board of transport commission for Canada by General Order No. T-5, dated February 1, 1945 set forth in the Canadian Freight Classification and also available at all railway agency stations and freight offices upon request, when said goods are carried by rail carrier; or
  2. of the bill of lading set forth in or prescribed by the relevant tariff, classification, statute and regulations (motor carrier's services when said goods are carried by a motor carrier; or
  3. of the bill of lading form prescribed by the regulations adopted by the order-in-council #966-79 dated April 4, 1979)
  4. of the Shipping Contract approved by the Board of Transport Commission for Canada by General Order No. 5-43 dated September 18, 1967 and set forth in Express Traffic Association; Tariff 100 in effect on the date hereof, when said goods are carried by an express carrier subject to the jurisdiction of the said Board; and which are agreed to by the shipper and accepted for himself and his assigns.

Consigned to:

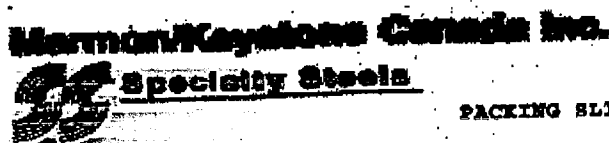
 DART AEROSPACE LTD  
 1270 ABERDEEN STREET

Telephone..... 613 632 5200

HAWKESBURY ON CAN R6A 1K7

Customer order.: 8527

Description of shipments and special marks	Weight	PCS	If charges are to be prepaid write or stamp here:	
Fax all papers to Linda Lacelle 513-632-1053 Mill tests required with all shipment REV:08/08			Collect	
01-STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 1/2 X .035 A213 STS .500 .035 304L 04/09/2009 120 FT Cust. part#: M304TR0500W035 Rev: YK HT#:YT080082 YK HT#:Y62146	20.9	51	Received \$ _____ To be applied in prepayment of the charges on the property described herein.	
02-ALUMINUM SMLS TUBE ATS .750 .125 D6061 04/09/2009 24 FT Cust. part#: M6061TGT0750W125 Rev: KA HT#:P00001351	6.9	2	Agent or Cashier. Per. For carrier's use	
			Advance and or beyond \$	
			Misc. \$	
			Suppl. Piece \$	
			Suppl. Value \$	
			Total \$	
Shipper show amount of C.O.D.				
			Amount \$	
			Fee \$	
			Total \$	
Bdls/Pieces 1 + 0 = 1	Number of extra large pieces.	Total weight 28 LB	Valuation	
Dimensions	Where required by tariff shipper must complete the following. Total cubic feet		Order number 1075435	
Shipper	Transport		Customer	



290 Chemin du Tremblay  
Boucherville QU CAN J4B 5X9  
TEL. 514/527-9153  
FAX. 450/641-4357

PAGE... 1  
Order : 1075435  
Date..: 04/09/2009

PACKING SLIP

SOLD TO:

DART AEROSPACE LTD  
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIPPED TO:

DART AEROSPACE LTD  
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIP VIA		F.O.B.	SALESPERSON	YOUR ORDER NO.	
EPIC		BOUCHERVILLE	G. Dulude	8527	
Ordered	Description	Number Pieces	Quantity Shipped	Back Ordered	
01	Fax all papers to Linda Lacelle-613-632-1053 Mill tests required with all shipment rev:08/08 STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 1/2 X .035 A213 STS .500 .035 304L Tariff Number: 7304. Cust. part#: M304TR0500W035 HT#.....: YT080082 HT#.....: Y62146 Total...	5 1 6	100/FT 20/FT 120/FT	IN	
02	ALUMINUM SMLS TUBE ATS .750 .125 D6061 Tariff Number: 7608.20.00.90 Cust. part#: M6061T6T0750W125 HT#.....: F00001351 Total...	2 2	24/FT 24/FT	IN	

No. of Bcls/Pieces

1 / 0

Total Weight.....:

28

Customers.: \_\_\_\_\_



CRYSTAL PALACE

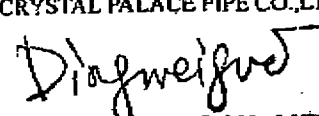
## SHANGHAI CRYSTAL PALACE PIPE CO., LTD

ZHONG GANG, NAN HUI, SHANGHAI CHINA ZIP CODE: 201302

## MILL TEST CERTIFICATE

ISO9001:2000 PED CERTIFICATE (Certificate No.: QAC0021058/A)

DATE OF ISSUE: 2008/6/26

CUSTOMER: MARMON/KEYSTONE CANADA INC						CERTIFICATE NO.: 2008-3-7-A-4						
P.O. NO.: MN5670						ORDER NO.: 2008-3-007-A						
COMMODITY: STAINLESS STEEL SEAMLESS TUBING						GRADE: ASTM A213-07 TP304/TP304L						
CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END / OD POLISHED 320 GRIT						HEAT NO.: YT080082						
CHEMICAL CONTENTS (WT%)												
ELEMENTS		C	Mn	P	S	Si	Ni	Cr				
SPECIFICATION		<0.035	<2.00	<0.045	<0.030	<1.00	8.0~12.0	18.0~20.0				
RESULTS (PRODUCT)		0.024	0.82	0.040	0.002	0.37	8.10	18.15				
PHYSICAL PROPERTIES												
Dimensions			Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa) ≥205	TS (Mpa) ≥515	EL (%) ≥35	FLARING TEST	FLATTENING TEST	HARDNESS HRB ≤80	EDDY CURRENT TEST (100%)
O.D (inch)	W.T (inch)	Length (feet)										
0.500	0.035	20	08-3-7-1	250	399	280	660	59.5	OK	OK	73	OK
<b>REMARKS:</b> AS PER ASTM A213/ASME SA213-07 WALL THICKNESS TOLERANCE AS PER ASTM A269-07 IN COMPLIANCE TO NACE MR0175-2002 IC TEST TO ASTM A262 PRACTICE E SOLUTION HEAT TREATMENT: 1050°C X 1.5m/min NO WELD REPAIR WAS PERFORMED FREE FROM MERCURY CONTAMINATION COUNTRY OF ORIGIN: CHINA MILL TEST CERTIFICATE TO EN 10204/3.1 INVOICE NO: YK-08-06-96						1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT 2. THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.						
						SHANGHAI CRYSTAL PALACE PIPE CO., LTD  MANAGER OF QUALITY ASSURANCE DEPARTMENT						

Q.C. Reviewed

12/05/14/02

SIS- .500- .035-

04/09/2009 18:15 450-641-2153

-304L

\* Y1080082

\* MARMON/KEYSTONE

\* 100000

\* 0.000000

PAGE 03/06



# SHANGHAI CRYSTAL PALACE PIPE CO., LTD

## MILL TEST CERTIFICATE

ISO9001:2000 PED CERTIFICATE (Certificate No.: QAC0021058/A) DATE OF ISSUE: 2007/6/18

CUSTOMER: MARMON/KEYSTONE CANADA INC						CERTIFICATE NO.: 2007-3-3-B-3						
P.O. NO.: BN4875						ORDER NO.: 2007-03-003-B						
COMMODITY: STAINLESS STEEL SEAMLESS TUBING						GRADE: ASTM A213-04b TP304/TP304L						
CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END / OD POLISHED 320 GRIT						HEAT NO.: Y62146						
CHEMICAL CONTENTS (WT%)												
ELEMENTS	C	Mn	P	S	Si	Ni	Cr					
SPECIFICATION	<0.035	<2.00	<0.045	<0.030	<1.00	8.0~12.0	18.0~20.0					
RESULTS (PRODUCT)	0.024	0.87	0.035	0.002	0.46	8.07	18.15					
PHYSICAL PROPERTIES												
Dimensions			Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa) ≥205	TS (Mpa) ≥515	EL (%) ≥35	FLARING TEST	FLATTENING TEST	HARDNESS HRB ≤80	EDDY CURRENT TEST (100%)
O.D (inch)	W.T (inch)	Length (feet)										
0.500	0.035	20	07-3-3-7	300	478	275	625	60.5	OK	OK	73	OK
<b>REMARKS:</b> AS PER ASTM A213/ASME SA213-04b WALL THICKNESS TOLERANCE AS PER ASTM A269-04b IN COMPLIANCE TO NACEMR0175-2002 IC TEST TO ASTM A262 PRACTICE E SOLUTION HEAT TREATMENT: 1050°C X 1.5m/min NO WELD REPAIR WAS PERFORMED FREE FROM MERCURY CONTAMINATION PMI TESTING DONE. MILL TEST CERTIFICATE TO EN 10204/3.1B COUNTRY OF ORIGIN: CHINA INVOICE NO: YK-07-06-56						1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT 2. THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.						
						SHANGHAI CRYSTAL PALACE PIPE CO., LTD  MANAGER OF QUALITY ASSURANCE DEPARTMENT						

QC REVIEWED  
III 26 2007

# KAISER ALUMINUM FABRICATED PRODUCTS

**CERTIFIED TEST REPORT**  
<http://www.KaiserAluminum.com>

KAISER ALUMINUM  
 FABRICATED PRODUCTS, LLC  
 6573 W. WILLIS ROAD  
 CHANDLER, AZ 85226

CUSTOMER PO NUMBER: 60-33924		CUSTOMER PART NUMBER: AT/75.125/734		PRODUCT DESCRIPTION: Seamless Tube	
KAISER ORDER NUMBER: 200911	LINE ITEM: 003	SHIP DATE: 02/22/2008	KAISER LOT NUMBER: F00001351	ALLOY: 6061	TEMPER: T6
WEIGHT SHIPPED: 687.000 LB	QUANTITY: 198.000 PCS	B/L NUMBER: 200813	DIAM/OD/THICKS: -	WIDTH: -	LENGTH: 12.000 FT
SHIP TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA			SOLD TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA		

## Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	COMPLIANCE	BEND
F00001351	0001	1	48.1	44.1	17.0	N/A	N/A	N/A
F00001351	0002	1	46.4	42.7	17.0	N/A	N/A	N/A

## Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	En	Ti	Pb	Bi	Zr	Em	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
R23177	.63	.31	.25	.03	1.04	.06	.01	.02	.00	.00	.00	.00	.00
R23080	.64	.34	.23	.06	.98	.06	.03	.02	.00	.00	.01	.01	.03
R6049	.63	.28	.24	.05	1.01	.09	.03	.02	.00	.00	.00	.00	.00
R22901	.64	.35	.22	.03	1.03	.05	.03	.01	.00	.00	.00	.00	.00

**Q. C. REVIEWED**

## CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ("Kaiser") hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Wilfredo A. delaCruz, Sr. Metallurgical Engineer

Plant Serial: 00000980

Kaiser Order Number: 200911

Line Item: 003

*Wilfredo A. delaCruz*

Page 1 of 2

AT 75.125 734

**KAISER  
ALUMINUM  
FABRICATED PRODUCTS**

KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
6573 W. WILLIS ROAD  
CHANDLER, AZ 85226

**CERTIFIED TEST REPORT**  
<http://www.KaiserAluminum.com>**Applicable Requirements:**

Description: OD: 0.750"; Wall: 0.125"; Round @  
AMS-4082N ASTM-B210-04 WW-T-700/6F  
WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082N, WAS NOT OILED.  
THE FOLLOWING SPECIFICATION HAVE BEEN MADE INACTIVE OR  
CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,  
WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B.  
COMPLIES TO DIN EN 10204 JAN 2005

**Miscellaneous Notes**

MANUFACTURED IN USA MELTED IN USA

**CERTIFICATION**

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgment form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Wilfredo A. de la Cruz, Sr. Metallurgical Engineer

*Wilfredo A. de la Cruz*

Page 2 of 2

Plant Serial: 00000980

Kaiser Order Number: 200911

Line Item: 003

Date : Wednesday, 08/04/2009 8:04:41 AM

User : Chantal Lavoie

**AUTO PO REQUIREMENTS LIST**

Job /SO Number	Seqn	Item	Supplier	Qty	Price	Date Required	Lead	Make
	0.0	<del>M128837501</del>	VU-FLA001	2.00000000	22.0000	15/05/2009	1	N
	0.0	M174R1000	VC-CAM002	12.00000000	12.8+ 0.0000	15/05/2009	0	N
	0.0	<del>M2024T3R1750</del>	VC-CAM002	<del>4.00000000</del>	0.0000	15/05/2009	0	N
	0.0	<del>M303B0500X0500</del>	VC-COP001	12.00000000	0.0000	15/05/2009	0	N
	0.0	M303R0500	VC-COP001	20.00000000	24.6+ 3.2000	15/05/2009	1	N
	0.0	<del>M304R100</del>	VC-COP001	4.00000000	8.2700	15/05/2009	1	N
	0.0	<del>M304TR0500W035</del>	VC-COP001	<del>100.00000000</del>	15.8+ 0.0000	15/05/2009	0	N
	0.0	M304TR0675W091	VC-COP001	80.00000000	10.8+ 0.0000	15/05/2009	0	N
	0.0	<del>M4130NR0750</del>	VC-CAM002	<del>4.00000000</del>	5.7500	15/05/2009	1	N
	0.0	M4140NB0625X04000	VC-CAM002	20.00000000	52.2500	15/05/2009	1	N
	0.0	<del>M5052H32S020</del>	VC-CAM002	32.00000000	0.0000	15/05/2009	0	N
	0.0	<del>M5052H32S100</del>	VC-CAM002	32.00000000	0.0000	15/05/2009	0	N
	0.0	<del>M6061T6B0750X02000</del>	VC-CAM002	40.00000000	0.0000	15/05/2009	0	N
	0.0	M6061T6B1250X04500	VC-CAM002	4.00028000	12.8+ 33.7500	15/05/2009	1	N
	0.0	M6061T6B2000X04000	VC-CAM002	4.00000000	12.8+ 0.0000	15/05/2009	0	N
	0.0	<del>M6061T6R0500</del>	VC-CAM002	<del>40.00000000</del>	0.9000	15/05/2009	1	N
	0.0	<del>M6061T6R0875</del>	VC-CAM002	6.00000000	0.0000	15/05/2009	0	N
	0.0	<del>M6061T6R1125</del>	VC-CAM002	7.91216000	0.0000	15/05/2009	0	N
	0.0	<del>M6061T6T0750W125</del>	VC-COP001	<del>4.00000000</del>	25.8+ 0.0000	15/05/2009	0	N
	0.0	M7075T6B1500X1500	VC-CAM002	4.00000000	12.8+ 0.0000	15/05/2009	0	N
	0.0	M7075T73R1000	VC-CAM002	5.24600000	12.8+ 7.1000	15/05/2009	1	N
	0.0	<del>M817142DD2</del>	VU-FLA001	2.00000000	19.0000	15/05/2009	1	N
	0.0	<del>M817142DC1</del>	VU-FLA001	2.00000000	19.0000	15/05/2009	1	N
	0.0	<del>M835362024</del>	VU-FLA001	2.00000000	95.0000	15/05/2009	1	N
	0.0	<del>MLEXS125</del>	VC-GEP001	64.00000000	2.8500	15/05/2009	1	N
	0.0	MS20600AD4W6	VC-AVI001	50.00000000	0.0000	15/05/2009	0	N
	0.0	MS210434	VC-AVI001	174.00000000	0.6300	15/05/2009	1	N
	0.0	MS210436	VU-MMA001	4.00000000	2.4500	15/05/2009	1	N
	0.0	MS21060L3K	VC-AVI001	72.00000000	1.8300	15/05/2009	1	N
	0.0	MS21083C8	VU-MMA001	33.00000000	1.5000	15/05/2009	1	N
	0.0	MS24524 23	VU-FLA001	2.00000000	18.0000	15/05/2009	1	N
	0.0	MS24693S277	VC-AVI001	84.00000000	0.2600	15/05/2009	1	N
	0.0	MS27039110	VC-AVI001	42.00000000	0.0000	15/05/2009	0	N
	0.0	MS27039C107	VU-MMA001	8.00000000	0.4000	15/05/2009	1	N
	0.0	MS3548993	VC-AVI001	66.00000000	0.0000	15/05/2009	0	N

**Marmon/Keystone Canada Inc.****Specialty Steels**

290 Chemin du Tremblay Boucherville QU CAN J4B 5X9

Tel -514-527-9153 232 Wats 1-800-361-8142 FAX -450-641-4357

E-mail: gdulude@mkcdn.com

PAGE.: 1

Date.: 4/08/09

Quotation number.: 1-512595

**QUOTATION**

Territory: 16A

Telephone: 613 632 9577

Fax.....: 613 632 1053

ATTN.: CHANTAL LAVOIE**Sold To:**

DART AEROSPACE LTD

1270 ABERDEEN STREET

**Ship To:**

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY

ON CAN K6A 1K7

HAWKESBURY

ON CAN K6A 1K7

**Ship Via**

EPIC

**F.O.B**

BOUCHERVILLE

**Salesperson**

G. Dulude

**Your Reference No.****Terms**

Pricing and delivery are based on the complete bill of Material. Change to quantities or delivery may require a revised quotation. Pricing and delivery, as quoted, are based on conditions prevailing at the time of quotation and are subject to review at time of order. Permissible variation in shipping quantities will be to the seller's standard practice. Orders resulting from quotation are subject to our credit approval. The Customer is to supply a written non-cancellable order to accept this quotation.

We thank you for your inquiry and take pleasure in quoting on your requirements as follows:

Quantity	Description	Days ARO	Pricing
Line - 1	STAINLESS STEEL SEAMLESS TUBE SA213 A.W. POLISHED		
120 FT	STS .500 .035 304L stock	1	1.350/FT 162.00
Line - 2	ALUMINUM SMLS TUBE T6 DRAWN B-210		
24 FT	ATS .750 .125 D6061 stock in 12', no 20'	1	3.650/FT 87.60
	Energy Surcharge		12.20
All applicable taxes Extra. Duty		Total amount..:	261.80
All prices quoted in Canadian Dollars unless otherwise stated.		Total weight....:	27.8 lbs

S/o 1075435 c/o 4/09.

# DART

## Purchase Order

Date Apr 08, 2009	Page 1
Purchase Order Number PO00008527	

Dart Aerospace Ltd  
1270 Aberdeen St  
Hawksbury, Ontario K8A 1K7  
Phone: (613)632-9577  
Fax: (613)632-1063

### Vendor Address:

Marmon/Keystone Canada Ltd.  
290 Chemin du Tremblay  
Boucherville, QC J4B 5X9  
Canada  
Phone (800) 381-8142  
Fax (450) 641-4357

### Ship To:

Main Finished Goods Location  
Dart Aerospace Ltd  
1270 Aberdeen St  
Hawksbury, Ontario K8A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VC-MAR001	Apr 08, 2009	N30	Epic Express	Apr 14, 2009

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
120.0000	M304TR0500W035	304 RD Tube .500 x .035 Comments: MATERIAL: AISI 304/316 SS SEAMLESS ROUND TUBING	14/04/2009	No	1.350000	f	162.00
24.0000	M6061T6T0750W125	6061-T6 RD Tube .750 x . Comments: MATERIAL: 6061-T6 OR 6061-T62 TUBING PER WWW-T-700/6 OR AMS 4080 OR AMS 4082 OR QQ-A-200/8 OR QQ-A-226/8	14/04/2009	No	3.650000	f	87.60
<div>MATERIAL CERTIFICATION REQ'D UPON DELIVERY</div> <div>Merci! A. Clavoie 4/08</div>							
Comments:			Tax Summary: GST 12.48 GSTME 0.00 GSTND 0.00		Less: included tax 0.00 Subtotal 249.60 Total tax 12.48 Total purchase order in CAD Dollars 262.08		
			Entered By: CZ CLAVOIE				
			Approved By: U				